COMPANY ADMINISTRATOR

Set up your workshop

Configure named physical machines, their real capabilities and your company approval rules before starting production.

1 Open Administration → Setup

Sign in with your company email and PIN. Open Machine setup. Subscriber registration does not require machine routes: configure the workshop here before the first job.

2 Choose each machine’s operation

Name the machine and choose Cutting, Drilling only or Rolling. Select its materials. Use All sizes and No weight limit only when appropriate. Section cutters need actual loading limits, kerf and any dead zone. An existing beam or angle line is not silently changed to drilling only.

3 Set stock and coil requirements

Enter purchased section stock lengths for section cutters. CFLC rolling is coil-fed: no standard stock or loading maximum is required; finished-section limits are optional. Enter actual coil details in the project CFLC supply plan. Plasma and plate-laser sheet sizes belong in the RFQ.

COMPANY ADMINISTRATOR

Set up your workshop

Continue the workflow, then check the saved result.

4 Save machines and production rules

Save machines, then reopen a machine by its name to check it. Saved cards collapse; new machines open for setup. Save Production setup separately: choose who allocates, submits and reviews work. Collapsing a card neither saves nor discards a draft.

5 Recheck routes and programme dates

After machine changes, reopen active jobs, recheck and approve routing. Physical machines have separate Gantt rows with proposed dates: adjust them and Save programme. Adding a machine does not calculate its duration or prove capacity loading.

CHECK BEFORE YOU CONTINUE

Reopen Setup and confirm saved operations, material choices and real limits. Minimum finished part length means the smallest piece the machine handles, not the purchased stock length.

IF SOMETHING DOES NOT MATCH

If no route fits, check the actual size, length and weight limits. All sizes and No weight limit are separate choices. Do not copy another workshop’s capacities or bypass a real limit.